



BODY FIBERLIGHT F 217

Technical Data Sheet No 520

VOC compliant with the regulations

A new generation, two component, polyester-based, glass-reinforced material

Light Putty, ideal for filling large cavities and the cover of holes and rotted parts of the car body

Easy to apply

Dries quickly

Easily scrubbed

General Technical Description



Mix 2-3 % v/v Body Hardener with Fiberlight F 217



Non force dry – 20 - 30 min / 23°C



IR drying 5-8 min distance: 60-70 cm



Heat Resistant 80-100°C (176-212°F)

Surface

Bare metal

Wooden

Polyester surfaces

Pretreatment / Cleaning of substrate



Clean substrate using a soft cloth and BODY 770 ANTISIL NORMAL / BODY 771 ANTISIL FAST.

Make sure the surface is air dried rather than wiped dry



Make sure you always use appropriate face protection and good ventilation

Product Application: »» Apply on plastic Bumpers excluding PE (Polyethylene)



100:3 mix with BODY HARDENER Pot life: 4min / 23°C



1. BODYFILLER LIGHT
2. HB BODY PRO P333, P334, P335
3. BODYFILL 360, 307.
4. BODY 961 ETCH FILLING PRIMER.

Flash Point:
31°C / 88°F

Specific Gravity:
1.08g / cm³

Solid Content (No thinner):
80% Weight

VOC (2001/42/EC)
This product is a special refinish product based on its ingredients and its properties. The maximum VOC content in this category is 250 g/L. The VOC content in the ready for use form of this product is 115 g/L.
2004/42/IB(b)(250)115

Theoretical Coverage:

Cleaning of equipment:
Clean after final use with Body 740 ACRYL NORMAL

Remarks:

- Application only with Body Hardener. Mix well with putty. Do not add more than 3% as this may cause peeling.
- Do not apply to Etch Primer, 1K Filler, TPA substrates and soft old paintwork.
- Do not apply at temperatures below +5°C
- It can be used by countries that do not adopt the VOC legislation as well.
- Dry sanding is always recommended. If wet flattening dry thoroughly in the spray booth before any re coating.
- Over hardening should be avoided as it may cause bleaching or shading of the base coat.

Storage shelf life:

- Polyester materials have a limited shelf life. Store in a cool place and use within 12 months for best results. Guaranteed shelf life of 24 months in unused original containers



Apply with the spatula



Store in a cool place



Non force dry 20-30min / 23°C



Always wear protective equipment



Short wave 5 – 8 min Lamp distance: < 70cm



Follow the application instructions mentioned in this TDS



P 80 – P 120 Gives an elastic and durable surface

Hardener paste contains organic peroxide and is an oxidant. If hardener comes in contact with the skin, wipe off immediately and wash with soap and water. After eye contact irrigate copiously with water and seek medical advice immediately.

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